



SONICS®

哥威雅

world-wide leader in *ultrasonic technology*

Sonics & Materials, Inc.



Heat Staking System

more **Power Features**

Features

- 6 heat zones, adjustable from 80-999° F each
- 6 microprocessor-based digital temperature controls
- Heater on/off and digital time controls
- 6" (152.4 mm) x 6" (152.4 mm) upper tooling platen
- Up to 1-1/2 tons of downward force
- Adjustable power head height
- Tool advance shock absorber
- Optional pneumatic slide table

Heat Staking and Inserting Machines

Heat Staking and Insertion of Single and Multiple Points

Sonics offers bench model and custom machinery for single point, multi-point or multi-plane thermal staking and inserting applications. Typical inserting applications include driving metal parts, such as a threaded brass insert, into a hollow boss opening. Typical staking applications include forming a solid boss into a rivet type head to capture or retain a secondary part.

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Registered by UL to ISO 9001



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